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16.5ft/5m Aluminum Covered Spray Boom with Electric Folding System



Assembly, Parts and Operator's Manual

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DCSS Forward

The Drift Containment Spray System (DCSS) was developed to give the industry an environmentally friendly and reliable way to apply liquids to turf. This system, designed in a wind tunnel and proven by government tests, contains the spray in a shroud that is sealed to the turf's surface. Tests show the DCSS has better drift control in winds of 24 mph (40 kph) than an open boom in winds of 6 mph (10 kph), which virtually eliminates the wind problem in spraying.

The airfoil on top of the shroud is the key. It eliminates the uplifting eddy from behind the DCSS that lifts drops up into the air, more commonly referred to as drift on non-airfoil covered booms.

The DCSS is the most environmentally friendly and safe liquid applicator available in the world today. By using it you join the leading professionals around-the-world and protect the environment.

Safety

Whenever pesticides are changed or before sprayer storage, clean sprayers thoroughly with a cleaning solution that neutralizes the chemical to prevent cross contamination. The solution used depends on the chemical to be removed from the sprayer. Check the chemical label for cleaning instructions.

Review all instructions and procedures outlined in this manual annually. Every operator must familiarize himself with the operating instructions of the sprayer.

Assembly Safety

- Clear large area to fold booms out in field position.
- A minimum of two people is required for the assembly of large equipment, especially when lifting or exertion is
- required. When removing and assembling the center and the wings of the spray boom out of the original shipping box, use recommended lift points (see installation instructions).
- Always use clean tools of the proper size and specification to match the hardware and specific job.
- This unit has no inherent stability when not connected to the sprayer, thus for storage it should be partially
- disassembled. Remove wings, boom mount tubes, float arm assemblies with center actuators from center section, prior to storage.

Operational Safety

- Shut down sprayer and power unit then wait for all parts to stop before adjusting, cleaning, or lubricating the power unit or sprayer.
- Before spraying an area familiarize yourself with any rocks, debris, trees, traps, ditches, or gullies that may be
 potentially dangerous. Plan the spraying route to avoid these hazards. When spraying, use individual section
 controls to reduce the amount of double spraying.
- Keep sprayer boom width in mind at all times. When turning, exercise caution and avoid any obstacles or other persons. Remember the boom takes a wider swing going around corners.
- This boom should only be mounted on sprayers that are equipped with a clean water tank for the operator's use with a minimum capacity of 15 liters. This tank is to be totally isolated from the other parts of the machine and shall be fitted with a tap which can be opened without being continuously pressed.
- Spray only chemicals that unit was designed for, (ie turf application). Do not use products for which unit was not designed, (ie PAINT, sealants, cleaning fluids, dust inhibitors, ice surfaces).
- Stay clear of the pinch points and areas where the sprayer moves under power. Areas of concern include but are not limited to the following: 1) When the center section is folding up and the wing lockup dampers come to rest in the wing lockup yokes, stay clear of the lockup yokes, fixed and float arm assemblies, center actuators and center wheel mount assembly pivot points. 2) As the wings are folded up, stay clear of the wing lift pivots, actuators and all pivot points in that area. 3) As the wings are folding down from the vertical position the wing shroud overlaps the center shroud and presents a hazard of pinching, stay clear of this area. 4) When the wings break away, take caution when manually reloading the breakaway tube into the break latch of any pinch points.
- Any maintenance intervention, in particular welding, shall only be undertaken after the spray boom has been thoroughly rinsed.

Transport Safety

- Reduce speed on rough terrain.
- For all sprayers ensure that booms are folded and/or locked securely for transport.
- If excessive buffeting of airfoil/curtains occurs reduce speed as damage may result.

Minimize Chemical Drift

The sprayer has been designed in wind tunnels to control airflow around and behind the sprayer this minimizes drift and allows safe spraying in windy conditions. [See literature.]

Drift can blow off a field after it has been sprayed, especially in high winds. Reasonable caution should be taken in order to spray effectively and safely.

For maximum drift control, keep curtain in contact with the canopy to ensure a seal to it. Drift control is less effective when the wind blows the curtain off the turf canopy, breaking the seal between the curtain and the turf.

General Spraying Information

Application Tips

Always use clean filtered water in the sprayer tank.

Your DCSS is supplied with ceramic insert tips. Ceramic material is one of the hardest in the world; it greatly increases the life of your tips. Calibrate frequently to confirm tip accuracy.

Ensure that the pressure at the supply end of the hose, used on hose reels, is sufficient to deliver the proper pressure at the hand unit.

Check the flow rate from all nozzles using the capacity calibration technique; see the Calibration section for tables and instructions. Use only clear water with no trace of chemicals when performing all calibration tests. Adjust the sprayer pressure to get the proper flow rate. The flow meters are not accurate enough in absolute terms to be used as a flow meter. In relative terms they are very accurate.

Nozzles

Caution: The Windfoil covered boom was designed to use 80° tips. 110° tips are not recommended but can be used. To use 110° tips install them in all of the nozzle bodies of your unit except the end two, these two nozzles need to be plugged otherwise the spray will hit the end curtain and drip down. It is not recommended to mixed or interchange tips, (ie use 2 different brands, sizes, styles of tips at the same time).

Despite being the most important component for accurate uniform spraying application, nozzles are often neglected and abused. Nozzle flow rate depends on effective orifice size and the pressure.

As pressure increases, average droplet size decreases. If droplets are too small, drift may be excessive with conventional sprayers but not with the DCSS. With conventional sprayers, large droplets that are used to control drift can roll off plants without sticking. The DCSS will contain small droplets and allow them to be deposited on target plants. Small droplets are beneficial in that they increase coverage and with the DCSS drift is not a problem.

The spray patterns must overlap for even coverage but should not interfere with one another. Nozzles are set at a 10° angle so that one edge of its pattern will be just behind the edge of its adjacent spray pattern, evading interference with each other. The curtain must be in contact with the turf at all times to seal the shroud to the turf surface and contain the drops inside.

Use only conventional 80° tips, as these tips will provide the most uniform spray pattern in the DCSS. If a flat fan is used that is greater than 80° the spray will hit the end of the curtain and drip.

Caution: When spraying next to a flowerbed do not spray over the turf edge, as the spray will go

Diaphragm Check Valve Nozzle Bodies

Diaphragm check valves close at 15 psi (1 bar) to prevent excessive dripping. Should the cap on the valve loosen or the check valve diaphragm become misaligned the body may leak. Stop the leak by tightening the check valve cap or remove the cap and inspect the seal for damage or improper assembly. To check for defective check valves when the spraying stop control has been actuated, the volume that drips from each nozzle should not exceed 2ml timed over a 5 minute period. The measuring is to start 8 seconds after the flow to the spray boom is shut off.

Nozzle caps are attached by engaging the cap and turning clockwise about a third of a turn. Self-aligning caps have a slot to align the tips. Ensure that the tips fit down into the slotted hole before installing caps on the diaphragm nozzle body assembly with the tip screen

Calibration

As a tip wears the spray pattern distorts, output volumes usually increase and the droplet characteristics change. Recalibration may correct for output changes but cannot correct for spray pattern changes or the drop size generated.

Use only clear water with no trace of chemicals when performing all calibration tests. Rotate the DSCC up to calibrate and operate the sprayer at the desired pressure. Collect the output from each nozzle for 60 seconds, using an accurate measuring cup. Record the output from each nozzle. Replace nozzles that are more than 5% above or below the average reading, or has a visibly distorted pattern.

Actual sprayer speed, as determined from the tables below, will differ from the sprayer speedometer readings because of wheel slippage. Run a speed test in the field to be sprayed, and have the sprayer tank half full. The sprayer must be at full speed before starting the test run. To determine the speed discrepancy, mark off a distance as found on one of the tables. Run the power unit over this distance, carefully noting the speedometer reading and recording the time to cover the distance. The actual speed traveled can be found for the specific distance and time to travel, using the table.

After the nozzles have been individually checked and matched, the sprayer should be calibrated to determine the correct speed for the desired application volume.

Table 5: Time (seconds) to travel a distance of:

km/h	10m	25m	50m	100m	200m
1	36.0	90.0	180.0	360.0	720.0
1.5	24.0	60.0	120.0	240.0	480.0
2	18.0	45.0	90.0	180.0	360.0
2.5	14.4	36.0	72.0	144.0	288.0
3	12.0	30.0	60.0	120.0	240.0
4	9.0	22.5	45.0	90.0	180.0
5	7.2	18.0	36.0	72.0	144.0
6	6.0	15.0	30.0	60.0	120.0

Table 6: Time (seconds) to travel a distance of:

					1
mph	10ft	20ft	50ft	100ft	200ft
1	6.8	17.0	34.1	68.2	136.0
1.5	4.5	11.4	22.7	45.5	90.9
2	3.4	8.5	17.0	34.1	68.2
2.5	2.7	6.8	13.6	27.3	54.5
3	2.3	5.7	11.4	22.7	45.5
4	1.7	4.3	8.5	17.0	34.1
5	1.4	3.4	6.8	13.6	27.3
6	1.1	2.8	5.7	11.4	22.7

Application Rate Tables

Table 1: American Application Rates at 20" Nozzle Spacing – 80 Degree Tips

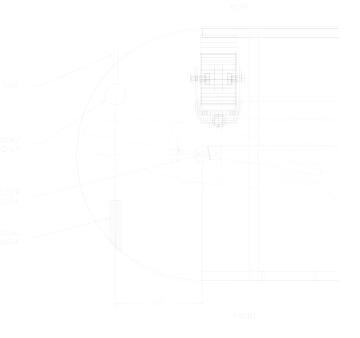
			Liquid	Liq.	Cap.	Ţ	J. S. GALI	ONS PE	R ACRE		U. S	GALL	ONS PE	ER 1000	SQ. FT.
Rogers	Tip	Tip	Press	Pres s	/noz.	2.5	3	4	5	7	2.5	3	4	5	7
Part #	Number	Mfg	psi	bars	gpm	mph	mph	mph	mph	mph	mp h	mp h	mp h	mp h	mph
01369	8001VS	Teejet	30	2.07	0.087	10.3	8.6	6.4	5.1	3.7	0.24	0.20	0.15	0.12	0.08
	(100 mesh)		40	2.76	0.100	11.9	9.9	7.4	5.9	4.2	0.27	0.23	0.17	0.14	0.10
			50	3.45	0.112	13.3	11.1	8.3	6.6	4.7	0.30	0.25	0.19	0.15	0.11
			60	4.14	0.122	14.5	12.1	9.1	7.3	5.2	0.33	0.28	0.21	0.17	0.12
00827	80015VS	Teejet	30	2.07	0.130	15.4	12.9	9.6	7.7	5.5	0.35	0.29	0.22	0.18	0.13
	or		40	2.76	0.150	17.8	14.9	11.1	8.9	6.4	0.41	0.34	0.26	0.20	0.15
13351	API-80015	Albuz	50	3.45	0.168	19.9	16.6	12.5	10.0	7.1	0.46	0.38	0.29	0.23	0.16
	(100 mesh)		60	4.14	0.184	21.8	18.2	13.6	10.9	7.8	0.50	0.42	0.31	0.25	0.18
05876	8002VS	Teejet	30	2.07	0.173	20.6	17.1	12.9	10.3	7.3	0.47	0.39	0.29	0.24	0.17
	or		40	2.76	0.200	23.8	19.8	14.9	11.9	8.5	0.54	0.45	0.34	0.27	0.19
14384	AXI-8002	Albuz	50	3.45	0.224	26.6	22.1	16.6	13.3	9.5	0.61	0.51	0.38	0.30	0.22
	(50 mesh)		60	4.14	0.245	29.1	24.2	18.2	14.5	10.4	0.67	0.56	0.42	0.33	0.24
05877	8003VS	Teejet	30	2.07	0.260	30.9	25.7	19.3	15.4	11.0	0.71	0.59	0.44	0.35	0.25
	or		40	2.76	0.300	35.6	29.7	22.3	17.8	12.7	0.82	0.68	0.51	0.41	0.29
14385	AXI-8003	Albuz	50	3.45	0.335	39.8	33.2	24.9	19.9	14.2	0.91	0.76	0.57	0.46	0.33
	(50 mesh)		60	4.14	0.367	43.6	36.4	27.3	21.8	15.6	1.00	0.83	0.62	0.50	0.36
05878	8004VS	Teejet	30	2.07	0.346	41.2	34.3	25.7	20.6	14.7	0.94	0.79	0.59	0.47	0.34
1.4071	or	4.11	40	2.76	0.400	47.5	39.6	29.7	23.8	17.0	1.09	0.91	0.68	0.54	0.39
14061	AXI-8004	Albuz	50 60	3.45 4.14	0.447	53.1 58.2	44.3 48.5	33.2	26.6 29.1	19.0	1.22	1.01	0.76	0.61	0.43 0.48
	(50 mesh)				0.490			36.4	i e	20.8	1.33	1.11			
05879	8005VS	Teejet	30	2.07	0.433	51.4	42.9	32.2	25.7	18.4	1.18	0.98	0.74	0.59	0.42
1.4207	or	4.11	40	2.76	0.500	59.4	49.5 55.3	37.1 41.5	29.7 33.2	21.2	1.36	1.13	0.85	0.68	0.49
14386	AXI-8005 (50 mesh)	Albuz	50 60	3.45 4.14	0.559 0.612	66.4 72.7	60.6	41.5	36.4	26.0	1.67	1.27	1.04	0.76	0.54 0.59
05000		T													
05880	8006VS	Teejet	30	2.07	0.520	61.7	51.4	38.6	30.9	22.0	1.41	1.18	0.88	0.71	0.50
	or		40	2.76	0.600	71.3	59.4	44.6	35.6	25.5	1.63	1.36	1.02	0.82	0.58
14387	AXI-8006	Albuz	50	3.45	0.671	79.7	66.4	49.8	39.8	28.5	1.82	1.52	1.14	0.91	0.65
	(50 mesh)		60	4.14	0.735	87.3	72.7	54.6	43.6	31.2	2.00	1.67	1.25	1.00	0.71
05881	8008VS	Teejet	30	2.07	0.693	82.3	68.6	51.4	41.2	29.4	1.88	1.57	1.18	0.94	0.67
	(50 mesh)		40 50	2.76 3.45	0.800	95.0	79.2 88.5	59.4	47.5 53.1	33.9	2.18	1.81	1.36	1.09	0.78 0.87
	1				0.894	106.3		66.4	i e	37.9	2.43	2.03		1.22	
12674	ED 0010	XX 7'1	60 30	4.14 2.07	0.980 0.866	116.4 102.9	97.0 85.7	72.7 64.3	58.2 51.4	41.6 36.7	2.67	2.22 1.96	1.67	1.33	0.95 0.84
13674	ER8010	Wilger	40	2.76			99.0	74.3	59.4	42.4			1.47		
	or				1.000	118.8					2.72	2.27		1.36	0.97
14414	XR8010SS	Teejet	50	3.45	1.118	132.8	110.7	83.0	66.4	47.4	3.04	2.53	1.90	1.52	1.09
			60	4.14	1.225	145.5	121.2	90.9	72.7	52.0	3.33	2.78	2.08	1.67	1.19
14330	ER80125	Wilger	30	2.07	1.083	128.6	107.2	80.4	64.3	45.9	2.94	2.45	1.84	1.47	1.05
			40	2.76	1.250	148.5	123.8	92.8	74.3	53.0	3.40	2.83	2.13	1.70	1.21
	1		50	3.45	1.398	166.0	138.4	103.8	83.0	59.3	3.80	3.17	2.38	1.90	1.36
1.40.40	N CO CO	*****	60	4.14	1.531	181.9	151.6	113.7	90.9	65.0	4.16	3.47	2.60	2.08	1.49
14040	MR8015	Wilger	30	2.07	1.299	154.3	128.6	96.5	77.2	55.1	3.53	2.94	2.21	1.77	1.26
14415	or VD0015CC	T- ' '	40	2.76	1.500	178.2	148.5	111.4	89.1	63.6	4.08	3.40	2.55	2.04	1.46
14415	XR8015SS	Teejet	50	3.45	1.677	199.2	166.0	124.5	99.6	71.2	4.56	3.80	2.85	2.28	1.63
			60	4.14	1.837	218.2	181.9	136.4	109.1	77.9	5.00	4.16	3.12	2.50	1.78
14195	MR8020	Wilger	30	2.07	1.732	205.8	171.5	128.6	102.9	73.5	4.71	3.93	2.94	2.36	1.68
			40	2.76	2.000	237.6	198.0	148.5	118.8	84.9	5.44	4.53	3.40	2.72	1.94
	ļ		50	3.45	2.236	265.6	221.4	166.0	132.8	94.9	6.08	5.07	3.80	3.04	2.17
			60	4.14	2.449	291.0	242.5	181.9	145.5	103.9	6.66	5.55	4.16	3.33	2.38

Table 2: Metric Application Rates at 20" Nozzle Spacing (.05 meters) – 80 Degree Tips

Rogers Tip Press Press January Press	8 kph 48 56 62 68 72 96 111 124 136 144 167 186 204 192 222 248 272 240 278	kph 34 40 444 49 52 60 67 73 69 79 89 97 103 119 133 146 159 177
Number Nig Part # Number Or 1369 8001VS 16001VS	kph 48 56 62 68 72 83 93 102 96 111 124 136 144 167 186 204 192 222 248 272 240	kph 34 40 44 49 52 60 67 73 69 79 89 97 103 119 133 146 137 159 177
01369	48 56 62 68 72 83 93 102 96 111 124 136 144 167 186 204 192 222 248 272 240	34 40 44 49 52 60 67 73 69 79 89 97 103 119 133 146 137 159 177
Company Comp	56 62 68 72 83 93 102 96 111 124 136 144 167 186 204 192 222 248 272 240	40 44 49 52 60 67 73 69 79 89 97 103 119 133 146 137 159
Solution Solution	62 68 72 83 93 102 96 111 124 136 144 167 186 204 192 222 248 272 240	44 49 52 60 67 73 69 79 89 97 103 119 133 146 137 159
Columb	72 83 93 102 96 111 124 136 144 167 186 204 192 222 248 272	49 52 60 67 73 69 79 89 97 103 119 133 146 137 159
00827 or or or 13351 Recipt or API-80015 30 2.07 0.130 15.4 12.9 9.6 7.7 5.5 144 120 90 13351 API-80015 Albuz 50 3.45 0.168 19.9 16.6 12.5 10.0 7.1 186 155 116 05876 8002VS or depte Teejet 30 2.07 0.173 20.6 17.1 12.9 10.3 7.3 192 160 120 05876 8002VS or depte Teejet 30 2.07 0.173 20.6 17.1 12.9 10.3 7.3 192 160 120 14384 AXI-8002 Albuz 50 3.45 0.224 26.6 22.1 16.6 11.9 8.5 222 185 139 14384 AXI-8002 Albuz 50 3.45 0.224 26.6 22.1 16.6 11.9 8.5 222 185 139 14385 AXI-8008	83 93 102 96 111 124 136 144 167 186 204 192 222 248 272 240	52 60 67 73 69 79 89 97 103 119 133 146 137
Or 13351 API-80015 Albuz 50 3.45 0.168 19.9 16.6 12.5 10.0 7.1 186 155 116	83 93 102 96 111 124 136 144 167 186 204 192 222 248 272 240	60 67 73 69 79 89 97 103 119 133 146 137 159
100 mesh 60	102 96 111 124 136 144 167 186 204 192 222 248 272 240	73 69 79 89 97 103 119 133 146 137 159
05876 8002VS or or or 14384 Teejet or Albuz 30 2.07 0.173 20.6 17.1 12.9 10.3 7.3 192 160 120 14384 AXI-8002 (50 mesh) Albuz 50 3.45 0.224 26.6 22.1 16.6 13.3 9.5 248 207 155 05877 8003VS Teejet 30 2.07 0.260 30.9 25.7 19.3 15.4 11.0 229 240 180 14385 AXI-8003 Albuz 50 3.45 0.305 35.6 29.7 22.3 17.8 12.7 333 278 208 14385 AXI-8003 Albuz 50 3.45 0.335 39.8 33.2 24.9 19.9 14.2 373 310 233 05878 8004VS Teejet 30 2.07 0.346 41.2 34.3 25.7 20.6 14.7 385 321 240 14061 <	96 111 124 136 144 167 186 204 192 222 248 272 240	69 79 89 97 103 119 133 146 137 159
or 14384 AXI-8002 (50 mesh) Albuz (50 a) 2.76 (50 mesh) 0.200 (23.8) 19.8 (14.9) 11.9 (11.9) 8.5 (222 a) 185 (13.9) 05877 (50 mesh) (50 mesh) 60 (4.14) 0.224 (26.6) 22.1 (16.6) 13.3 (9.5) 248 (207 a) 155 (222 a)	111 124 136 144 167 186 204 192 222 248 272 240	79 89 97 103 119 133 146 137 159
14384	124 136 144 167 186 204 192 222 248 272 240	89 97 103 119 133 146 137 159
CSO mesh CSO mesh	136 144 167 186 204 192 222 248 272 240	97 103 119 133 146 137 159
05877 8003VS or or lataset Teejet or and or lataset 30 2.07 0.260 30.9 25.7 19.3 15.4 11.0 289 240 180 14385 AXI-8003 Albuz 50 3.45 0.335 39.8 33.2 24.9 19.9 14.2 373 310 233 05878 8004VS or Teejet 30 2.07 0.346 41.2 34.3 25.7 20.6 14.7 385 321 240 05878 8004VS or Teejet 30 2.07 0.346 41.2 34.3 25.7 20.6 14.7 385 321 240 14061 AXI-8004 Albuz 50 3.45 0.447 53.1 44.3 33.2 26.6 19.0 497 414 310 05879 8005VS Teejet 30 2.07 0.433 51.4 42.9 32.2 25.7 18.4 481 401 301 14386	144 167 186 204 192 222 248 272 240	103 119 133 146 137 159 177
or 14385 AXI-8003 (50 mesh) Albuz 50 3.45 0.335 39.8 33.2 24.9 19.9 14.2 373 310 233 05878 8004VS (50 mesh) Teejet 30 2.07 0.346 41.2 34.3 25.7 20.6 14.7 385 321 240 05878 8004VS (50 mesh) Teejet 30 2.07 0.346 41.2 34.3 25.7 20.6 14.7 385 321 240 05878 8004VS (50 mesh) Teejet 30 2.07 0.346 41.2 34.3 25.7 20.6 14.7 385 321 240 14061 AXI-8004 Albuz 50 3.45 0.447 53.1 44.3 33.2 26.6 19.0 497 414 310 05879 8005VS Teejet 30 2.07 0.433 51.4 42.9 32.2 25.7 18.4 481 401 301 14386	167 186 204 192 222 248 272 240	119 133 146 137 159 177
14385	186 204 192 222 248 272 240	133 146 137 159 177
(50 mesh) 60 4.14 0.367 43.6 36.4 27.3 21.8 15.6 408 340 255 05878 8004VS Teejet 30 2.07 0.346 41.2 34.3 25.7 20.6 14.7 385 321 240 14061 AXI-8004 Albuz 50 3.45 0.447 53.1 44.3 33.2 26.6 19.0 497 414 310 (50 mesh) 60 4.14 0.490 58.2 48.5 36.4 29.1 20.8 544 453 340 05879 8005VS Teejet 30 2.07 0.433 51.4 42.9 32.2 25.7 18.4 481 401 301 14386 AXI-8005 Albuz 50 3.45 0.559 66.4 55.3 41.5 33.2 23.7 621 517 388 (50 mesh) 60 4.14 0.612 72.7 60.6 45.5<	204 192 222 248 272 240	146 137 159 177
05878 8004VS or 14061 Teejet AXI-8004 AXI-8004 30 AIbuz 2.07 50 50 50 50 50 50 50 50 50 50 50 50 50	192 222 248 272 240	137 159 177
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Foam Marker Installation Considerations

Mount the foam marker tank etc. as instructed by the manufacturer. Run hoses along the spray hoses under the shrouds as much as possible. Be sure to go around the back of the breakaway hinge point and into the wing, along the top of the 2in x 2in (5cm x 5cm) tube to the end. Ensure no plumbing or hardware gets into the spray pattern as dripping or stripping may occur. If the blobber is small enough, locate it inside the shroud with the tube or buncher going out the back such that it drops the blob just past the lower edge of the curtain. It must be located 10in (25cm) along the centerline of the shroud from the end tip. This places the blobber where it is protected from branches etc. plus positions the blob where both the front and rear curtain should hit it on the return pass, smearing it out which will help it dissipate. Put a large mark on the front of the shroud the same distance from the tip and drive such that the foam blob lines up with the mark. This will ensure proper overlap and provide even coverage. Under certain conditions large foam blobs will suffocate the grass underneath them. This can be minimized by smearing the foam and by using the



smallest blob possible. Some operators replace the large blobber supplied with a $\frac{1}{2}$ inch (1.25 cm)hose running down the back edge of the curtain.

Installation Instructions

Removing spray boom from box

Once the top of the box has been opened 2 people are required to unload the wings and center section. Grab under the edge of the shroud near the end (curved section) and the frame that sticks out of the shroud for lifting the wing. On the center section the black painted round tubes (approx 1.75in (4.4cm) dia, breakaway tubes) are recommended lifting points for removing the center section out of the box. Table 1 below is a list of wing and center section weights. When using lifts, attach straps to same points as mentioned for manual lifting.

Model	5.0 meter Alum.	5.0 meter Steel	6.0 meter Alum.	6.0 meter Steel
Wing weights (lbs/kg)	45/20	62/28	64/29	84/38
Center weight (lbs/kg)	129/59	169/77	129/59	169/77

Table 1 Component weights

Center Frame Section

The initial step to setting up your new Windfoil covered boom is to install the boom mount tubes on the back of the sprayer. Attach mounting kit to rear of sprayer frame (see applicable instructions with mounting hardware). The boom mount tubes consist of 2 single 2 inch (5 cm) square tubes, the top and bottom tubes are 62 & 70 inches (157 & 178 cm) long respectively. U-bolt/bolt these tubes solid to the frame and centered on the back of the machine. The top of the lower tube should be approximately 20.5 inches (52 cm) from the ground, and the top of the upper tube 31 inches (79cm) from the ground. (see mounting instructions in mount kit for recommended tube heights)

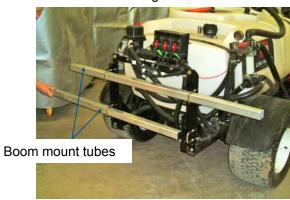
Note: On the 5700 model, the boom mount tubes will have to be offset a couple inches towards the driver side (left) so that the fixed arms clear the feed pump and hose.

Figure 1



Mounting Kit Install

Figure 2



Boom Mount Tubes

Once the boom mount tubes are installed, install the center flow monitor support assembly by sliding the u-bolts along the top boom mount tube. Typically the monitor is installed on the right side of the unit as shown below in figure 3.

Figure 3



Center Flowmonitor Assembly

Next mount the fixed arms on the ends of the boom mount tubes as shown in figure 4 (fixed arms are labeled "left" & "right" as relating to the forward direction of the unit). When tightening the u-bolts on the fixed arms make sure that they are tight to the boom mount tubes, are vertical and clear the fenders, wheels and hoses of the unit. The bottom boom mount tube should stick out about 3.75 inches (9.5 cm) past the bottom of the fixed arm plate as shown below in figure 5.

Figure 4



Fixed Arm Installation

Figure 5



Fixed Arm Installation

Once the boom mount tubes are installed you are ready to set up the center section. One easy way to do this is to place the center shroud assembly on a pair of saw horses. Slide the castor fork assembly through the center wheel mount as shown in figure 6. Note do not over tighten nut on top of castor fork. Loosen top nylock nut just enough to allow castor wheel to spin freely. Next install float arms and actuators as shown in figures 7 & 8. Note the actuators should be completely extracted, and slider bushings should be facing inward.

Figure 6



Castor Wheel

Figure 7



Float Arms

Figure 8



Actuator Install

With the help of an assistant, remove center assembly from the sawhorses and roll unit along side of fixed arms that were mounted on the boom mount tubes, as shown below in figure 9. When attaching the fixed arms to the float arm assemblies, make sure that the bolts run from the inside out (i.e. nuts should be facing outward).





Center Section Installation

To adjust the tilt of the center section, loosen the nylock nuts which hold the actuator bracket of the center actuators. Note castor wheels must be turned underneath shroud (in forward rolling position), have one person tilt the end of the boom to level shroud, brackets will slide along 1 inch (2.5 cm) steel tube, tighten nuts when level.

Figure 10



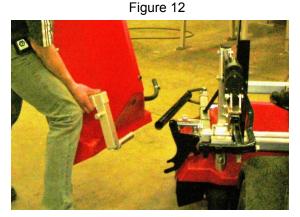
Center Section Adjustment

Wing Sections

To install the wings break away the breakaway tubes on the center section as shown below in figure 11. Lift and insert wing as shown in figure 12.

Figure 11

Breakaway Tubes



Wing Installation

Push breakaway tube back into spring loaded holder and set wing down using a saw horse to prop up end of wing. Install castor wheel by inserting castor fork bolt through bushings in wing as shown below in figure 13. Be sure that nylock nut on top of castor wheel is set so that the wheel castors freely. Install wing lockup damper as shown below in figure 14.

Figure 13



Castor Wheel Install

Figure 14



Wing Damper Install

Set wing back down on the floor and install the rear stabilizer bar. Insert one end into back end of the breakaway tube insert cotter pin to hold in place. Before bolting the other end to the wing frame, have someone push or pull on the end of the shroud to line up the center and wing frame (see figure 15). Looking along the top of the center section and the wing, they should be lined up, use the adjustment in the stabilizer bar to accomplish this. Tighten bolt provided in arm, use washer on slotted side (see figure 16).

Figure 15



Stabilizer Bar Installation



Tighten Bolt When Straight

To install the actuator on the wing, start by slightly lifting the wing and the actuator lift bracket as shown in figure 17. Be sure that on the rod end of the actuator the head of the bolt is inserted as shown in figure 17 (refer to wing lift assembly drawing on page 20 for exploded view of bolt installation direction). Once bolts are inserted, have someone hold the wing in the vertical position with the actuator in its shortest position and tighten all bolts for the wing actuator mounts. This should align the wing to rest in the yokes on the fixed arms, if alignment is out, loosen bolts that hold actuator and slide bracket as required.

Figure 17



Installing Actuator

Figure 18



Setting Actuator Mount Bracket

Install airfoils as shown in figure 19. Long airfoil standoff should be towards the front, short towards the back.

Figure 19



Standoff Installation

Figure 20

Windfoil

Airfoil Installation

Manual Fold

Mounting channels replace the wing lift arms, figure 21. Using the slots in the channels, adjust manual catch arm to hook wing in the vertical position. Actuators are replaced with rigid steel lock arms figure 22.

Figure 21



Wing Lift Channels

Figure 22



Manual Center Lock Arm

TORO 1250 Control box and wiring

Remove screws from existing panel, mount aluminum bracket and control box as shown in figure 23 & 24. Use screws provided to mount control box to plate.

Figure 23



Control Box Mount



Mounting To Panel

Bundle wires together and run them along the right side of the unit removing the power wire from the bundle to connect to the battery see figure 25. Plug the split kit into the center wire feed and run it to both actuators on the fixed arms. Leave enough slack in the wire to accommodate float arm movement, (approx. 8 inches (20 cm)) figure 26. NOTE- Be sure to take care in routing wiring along the unit to avoid sharp objects, pivot points or excessive heat sources. Replace terminal and battery covers.

Figure 25



Power Wire Installation

Figure 26



Center Actuator Wiring

14

Run the remaining two wires for the left and right wings over the upper boom mount tube and leave slack for boom travel, (approx 12 inches (30.5 cm)) figure 27. Cable tie wires securely to upper boom mount tube. It is recommended that you have someone watch for clearances as you test the electric lift operation.

Figure 27



Wing Actuator Wiring

TORO 5700 control box and wiring

Loosen screw directly below hour meter on dash, using the center slot on the mounting bracket attach to dash as shown below in figure 28. Extra screws are provided, if required, to attach the control box to the dash using the other two slots on the mounting bracket, (drilling holes in the dash will be required). Run the appropriate ends up through the existing hole in floor and connect to corresponding feeds, see figure 29.

Figure 28



Mounting Box to Dash

Figure 29



Feeding Wires to Control

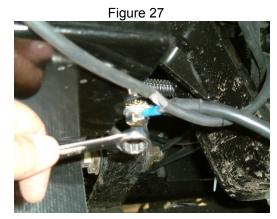
Run bundled wires under unit, try to follow existing wires towards battery securing the bundle with cable ties. Bring bundle out beside battery to make terminal connections. Positive will be connected to the battery terminal, ground will be connected to the connection on battery mount as shown in figure 27.

NOTE. Be sure to avoid running wires against sharp objects, possible pivot points and excessive heat sources.

Figure 26



Positive Battery Connection



Negative Battery Connection

Continue with remaining bundle along the tank support bracket using cable ties as shown in figure 28.



Wire Harness Install
Toll Free 1-888-975-8294

Connect provided split kit to center actuator feed and cable tie wires along upper boom mount tube to the actuators on the float arms. Leave approx 8 inches (20cm) slack in the wire. Connect right and left wing actuators running the wires over top of the upper boom mount tube to avoid a pinch point, leave approximately 12 inches (30.5 cm) of slack.

Figure 29



Center Split Kit

Figure 30



Secure Split Kit to Upper Tube

Secure wires to boom mount tubes. It is recommended to have someone watch the initial testing of the wiring routings to watch for potential stressing of the connections and wires.

TORO Workman 200 Gallon Skid control box and wiring

Find suitable location on Dash of Workman and using nuts and bolts provided attach control box to dash as shown below in figure 31. Feed wires back with other wires as shown in Figure 32.

Figure 31



Mount Control Box to Dash

Figure 32



Feed Wires with existing wires.

Route new wiring harness along side existing wiring harness from front of Workman to back of unit, tie harness to existing framework or harness if needed, see Figure 33. Attach power wires to battery as shown in Figure 34.

Figure 33



Feed Wires Along Frame

Figure 34



Battery connections

Rogers Sprayers Inc. Toll Free 1-888-975-8294

www.rogerssprayers.com

Continue feeding actuator wires to back of unit. Attach wires to side frame as shown below in Figure 35, split loom is installed on actuator wires just past the power wires to protect wires as they pass the exhaust area. (Be sure wires are clear of exhaust parts) Mount remainder of wiring harness on Boom Mount tubes and to actuators as described earlier in 5700 & 1250 assembly sections.





Attach Wires to Frame, Avoid Exhaust

Final Assembly Checklist

Mechanism Checks

<u>Boom Level</u>: Sitting on a level pad adjust the angle of the boom by adjusting the center lock bar or actuator mount angle with the bolts on the upper arm to level the boom front to back with half a load of water in the sprayer.

<u>Breakaway Catches</u>: The breakaway catch should release with a good push (45 lbs/20.5 kg) exerted at the transport catch on the end of the boom, (toward the rear). Return the wing to its spray position and the catch should grab firmly. Engage the catch before folding the boom for transport.

The amount of force required for the breakaway catch to operate is adjustable by changing the position of the shim washers on the breakaway bolt from outside to inside to increase spring pressure if required.

Wing Folding: For manual fold, pivot wing into the vertical position and hook the latch in the slot provided. For electric option retract the actuator, the wing should rise 90° if not adjust the actuator mount so the wing rotates into the transport lock.

<u>The Float Arms</u>: The float arms should be free to move up and down without interference. The wheel mount will float down until it hits on the lower cross bar in the field or in transport. Avoid running hoses, wires, etc. between these moving parts.

Check For Leaks: Ensure all connections are leak free. If leaks occur check connection to ensure it is tight.

Testing After Assembly

After assembling the spray boom, check for field readiness. Points to consider are:

- a) Remove the nozzle body caps with the spray tips and the tip screens. Flush the entire system with clear water. Install the tip screens and nozzle caps with spray tips. Check for proper alignment of the nozzle caps. Pressure test all the booms inspecting hose connections, nozzle caps, spray pattern and diaphragm nozzle bodies.
- b) Move all hinge or swivel joints through the full arc of movement. Check for interference, ease of movement.
- c) Check all fasteners to see that they are tightened firmly, or allowed to pivot if required.
- d) Calibrate the sprayer and DCSS

General Maintenance

Cleaning

Sprayers need to be cleaned to prevent corrosion, cross contamination of chemicals and crop injury. Trace amounts of one chemical can react with another or carry over to the next spraying and cause crop damage, especially with pesticides. Long exposures with even small amounts of some chemicals can damage sprayer components either by corrosion or deposits of gums, etc. If you spray chemicals, such as RoundUp^â, that will damage turf always clean the unit especially well.

Always try to end the day with an empty tank; avoid contamination of water supplies and injury to plants or animals. Wash the sprayer and DCSS in a wash area that properly contains the wash water. Flush with clean water, preferably after each day's operation. However, if you plan to use the same material over several days, most chemicals may be kept in the tank overnight; the label usually indicates which may not. Rinse the outside of the sprayer. Surfactants combined with chemicals, when they are compatible, will provide some cleaning action in the sprayer. Spray the rinse over the application area.

Some chemical combinations (especially if oil is used) may produce a putty type paste (buttering out) in the sprayer tank and components, flushing with water after each load may prevent this accumulation. If water alone does not dissolve and remove the buildup, add a solvent. Allow paste to dissolve, then agitate and flush. Flush with detergent and finally with clean water. Check with your chemical agent.

Whenever pesticides are changed, or before sprayer storage, clean sprayers thoroughly with a cleaning solution that neutralizes the chemical to prevent cross contamination. The solution used depends on the chemical to be removed from the sprayer. Check the chemical label for cleaning instructions.

Remove nozzle tips and screens, clean them in a strong detergent solution (or kerosene) using a soft brush. Never use a metal probe to clean the orifice of a spray tip.

Follow the same safety precautions during cleaning as for applications. Use a respirator, rubber gloves, or other protective gear as may be directed by label instructions.

Sunshine

Many plastic sprayer parts are degraded by ultra violet light, especially the nozzle flow indicators. Store the sprayer in the shade to extend the length of service.

Winterizing

After the sprayer is thoroughly cleaned, put 2 to 5 gallons (7-19 litres) of rust inhibitor or RV antifreeze in the tank prior to the final flushing to help prevent corrosion. As the water is pumped from the sprayer, the antifreeze will leave a protective coating on the inside of the tank, pump, and plumbing. Remember that this unit has no inherent stability when not connected to the sprayer, thus for storage it should be partially disassembled. Remove wings, boom mount tubes, float arm assemblies with center actuators from center section, prior to storage.

Operating Instructions

Operating the Folding Mechanism

Caution: Be sure to unlock the transport lock when lowering the boom. If left locked the electric actuator may bend the boom.

Manual Folding To and From Transport Position: Lift the wing up using handle and lock it up with the catch. Then lift the manual lift lock arm using wing lockup damper, pull the boom forward until it stops and then rotate it down into the transport or service position and lock in place with the D-ring. Caution avoid all pinch points as boom parts are being rotated.

<u>Electric Boom Folding To and From Transport Position</u>: After the wings are up in transport position, operate the actuator to rotate the complete boom into the full transport position. As the boom leaves the ground, check the position of the wings relative to the transport arms on the side plate assemblies. Check that the wing lockup damper rests in the wing lockup yokes and lock the wings in place with the wing lockup pins. Caution avoid all pinch points as boom parts are being rotated.

Reverse the procedure to fold the booms out for field position. Fully extend the actuator mechanism for field operations or retract fully for transport. When spraying, retract the actuator for the boom to lift the wing over sand traps etc. The wing falling into a sand trap or hitting the lip may cause the breakaway to let go.

Plumbing System Operation

<u>Nozzle Bodies</u>: Nozzle bodies are equipped with diaphragm check valves to prevent dripping. Valves close when the system pressure drops below 15 psi (1 bar). Valve bodies contain filter screens. Spray tips and screens are retained with quick connect caps. Keep alternate sets of tips in other caps for quick tip changing. See assembly diagram in appendix.

<u>Spray Monitor Manifold</u>: Each column monitors the flow to each nozzle. Check the instruction sheet in the appendices of this manual to change the ball in the column to match the flow rate of the spray tips. If the balls are not even, the low balls indicate plugged or partially plugged nozzles.

Breakaway Operation

Should the wing hit a large or fairly heavy object on the field, the wing will pivot back out of the way. Stop and shut off the sprayer immediately. Reset the boom manually after such an incident. Swing the boom forward and the catch mechanism will lock the boom in place. Note be aware of all pinch points while the boom is being reset.

Driving Considerations

The four wheels under the boom enable the shroud and the curtain to follow the contours of the land. They are small and are subject to damage if left on the ground during fast rough transport. Fully lift the boom for transport. Do not back up over curbs etc., the boom may be damaged.

Maintenance

- Check regularly that all fasteners are tight and secure.
- See the General Spraying Information section of this manual.
- Check wheel bearings every 10 hours and adjust if required. Check more often in rougher situations.
- It is recommended that any maintenance intervention, in particular welding, shall only be undertaken after the spray boom has been thoroughly rinsed. For center and wing frame cases the frame should be removed from the shroud to eliminate possible burning of the plastic.

Trouble Shooting

Leaking Nozzles

If 1 or 2 tips drip until the line is empty, check:

For deteriorated diaphragms

- ⇒ For material under the diaphragm
- ⇒ For a weak spring
- ⇒ For a deterioration of the diaphragm sealing surface

If all tips spray for more than 3 seconds after shut off, check:

⇒ To see if the sprayer shut off valve is leaking

If all tips spray for less than 3 seconds after shut off, check:

- ⇒ For air accumulation in the line
- ⇒ For swelling of the feed hoses

If the diaphragm leaks out the diaphragm spring body, check:

- ⇒ For loose spring body
- ⇒ For ruptured diaphragms
- ⇒ For misaligned diaphragm
- ⇒ For broken diaphragm body

Wheel Bearing Failure

Check wheel bearings daily. If excessive wear is found, replace bearings. If bearings are to tight load will reduce their life, if to loose, hammering will reduce life.

Spray Hitting End of Boom/Curtain

The spray booms are designed for true 80° spray tips. If 95° or 110° tips have been installed, spray will hit the end curtains and drip.

DCSS Wings do not Hit the Lock-Up Brackets when Folded for Transport

Be sure the wing actuators are fully retracted. Adjust the wing actuator mount clamps on the center frame so the DCSS wing fits into the lock up brackets.

DCSS Breaks Away Too Easily

Adjust the breakaway tension by putting washers inside the stops to increase spring compression.

Tracking

The wheels have been placed in front so they do not run over the spray. However the weight of the prime mover and in extreme situations, the boom wheels, will modify the turf and cause it to absorb more fertilizer or chemical. Some fertilizers and fungicides are very susceptible while others are not. The track will disappear within a few days.

Striping

At end of Shroud – check:

- ⇒ If tips are spraying at a greater angle than 80°.
- ⇒ High tip pressure, over 40psi (2.8 Bar), will cause a wider spray pattern by extending the spray pattern angle.

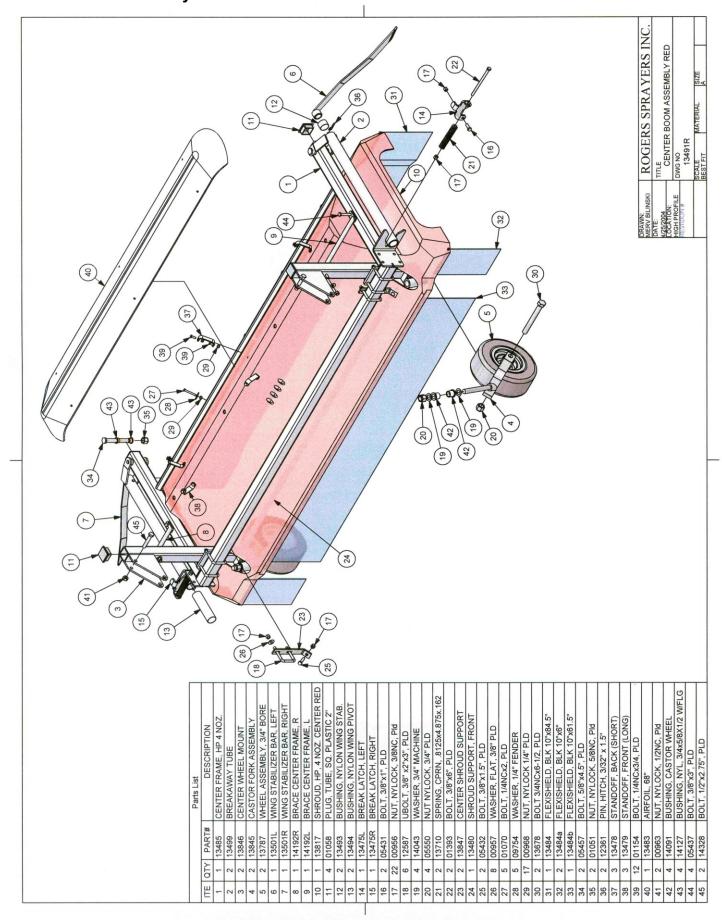
Between Tips – check:

- ⇒ Low tip pressure will cause a narrower pattern. Actual tip pressure should be as close to 40 psi (1.7 2.8 bar) as possible.
- ⇒ Check tip screens to see if they are plugged.

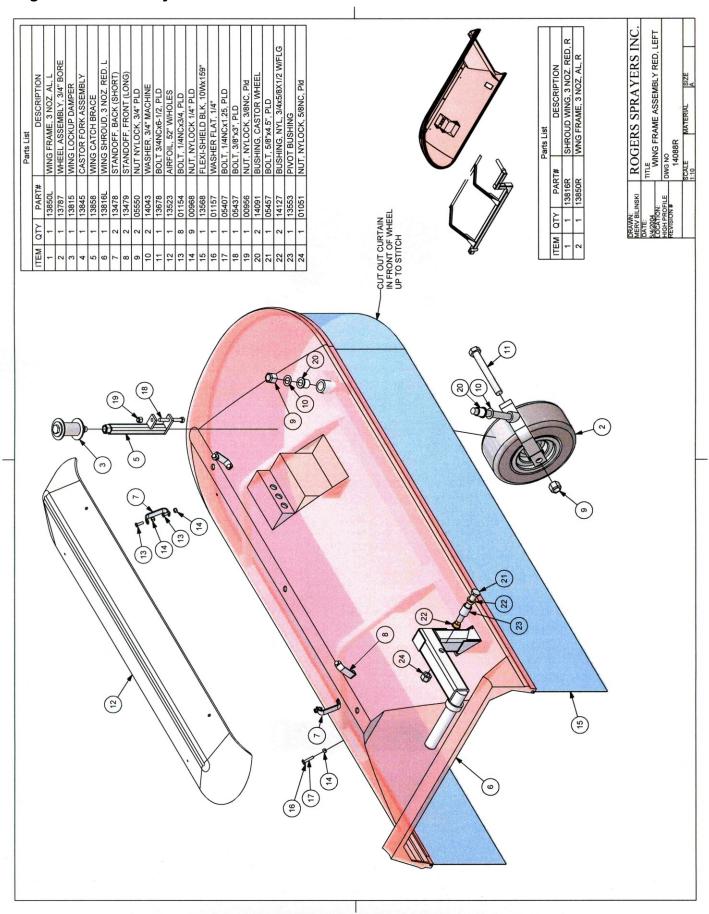
Blocked Nozzles

If a nozzle becomes blocked, turn the sprayer off and completely fold up the spray boom (ie fold into transport position). Note that the spray lines could still be pressurized. Therefore prior to removing the cap on the nozzle body, proper safety equipment should be worn, (ie gloves, eye protection, etc).

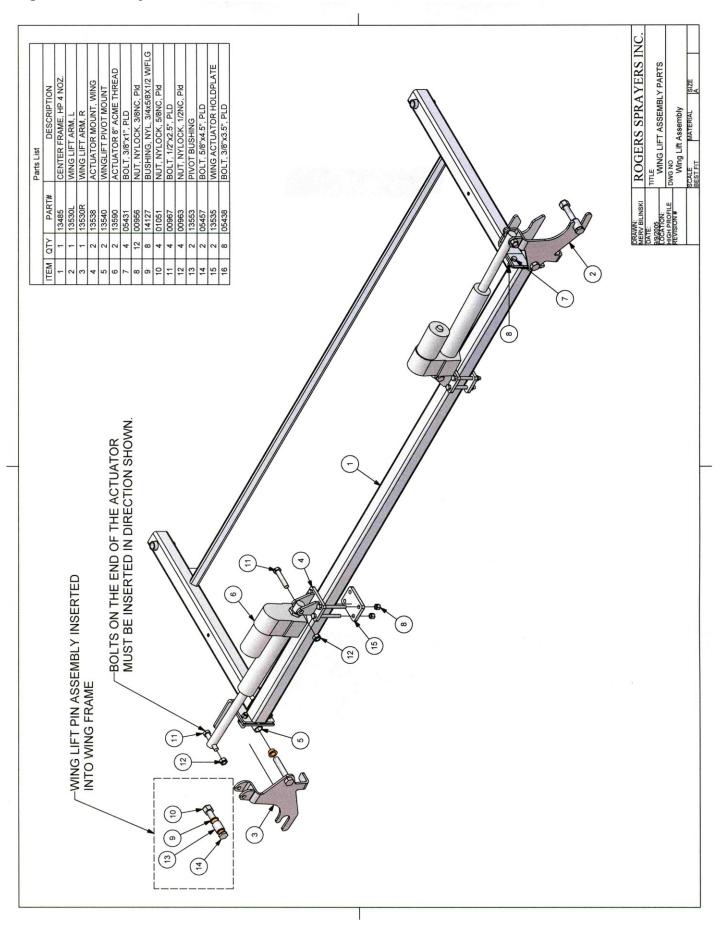
Center Boom Assembly Part # 13491R

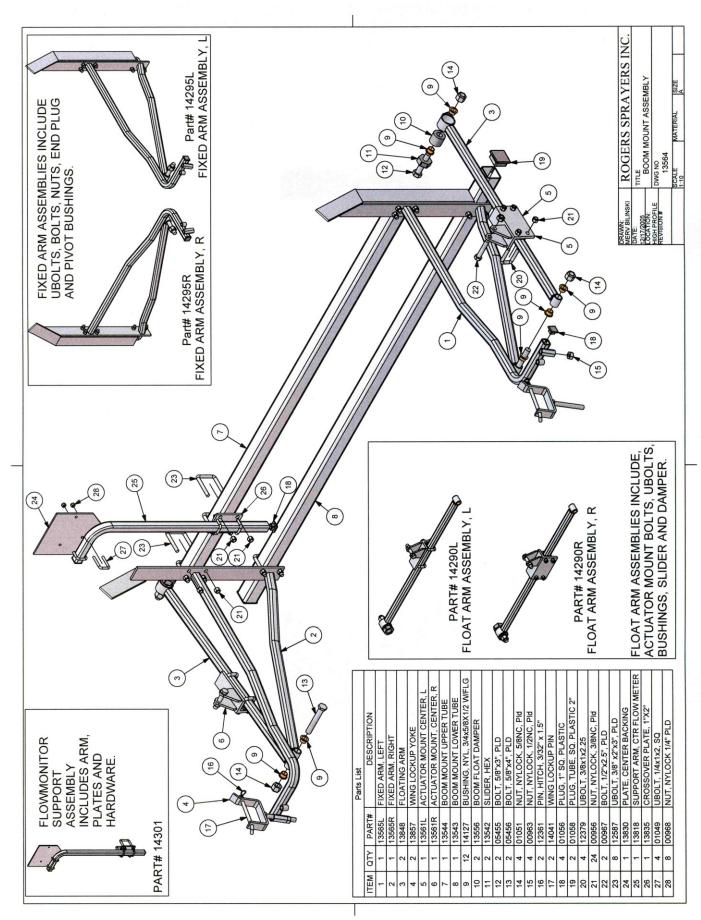


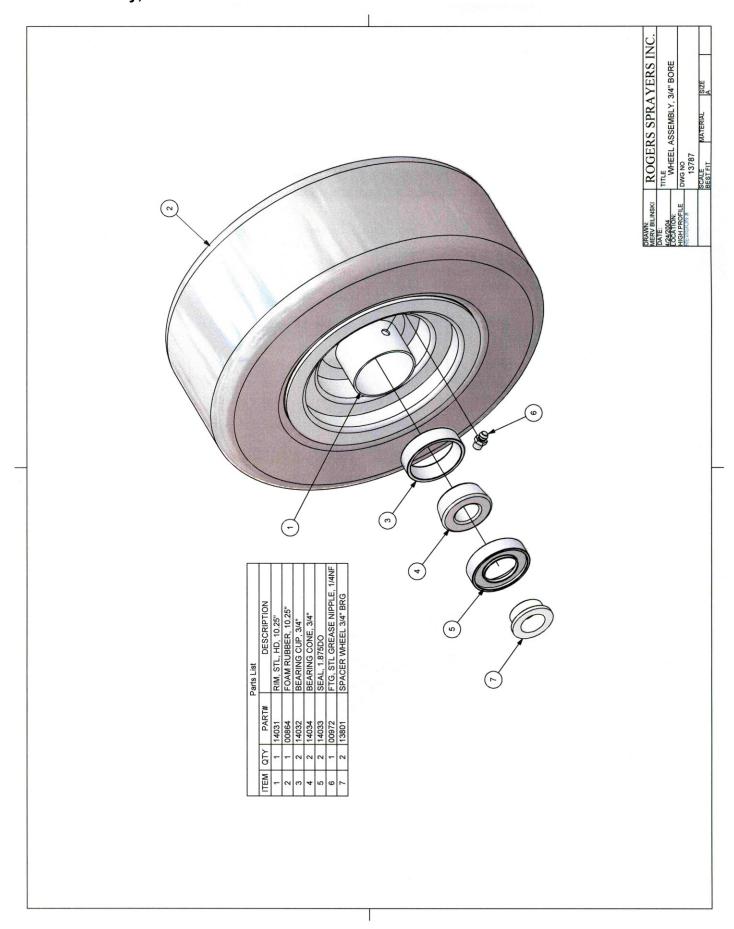
Wing Frame Assembly Part # 14088R



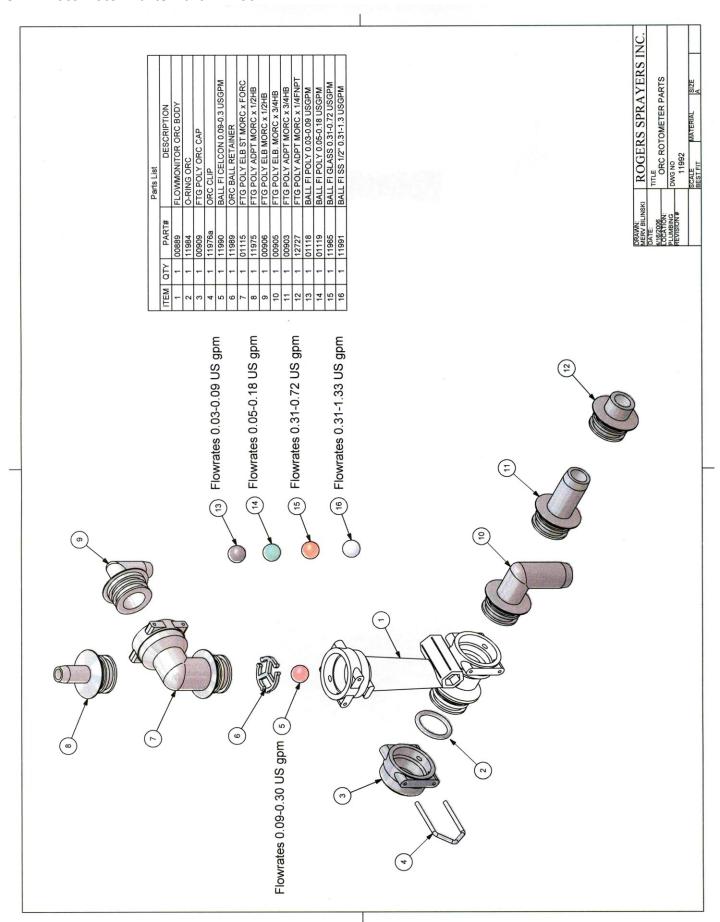
Wing Lift Assembly

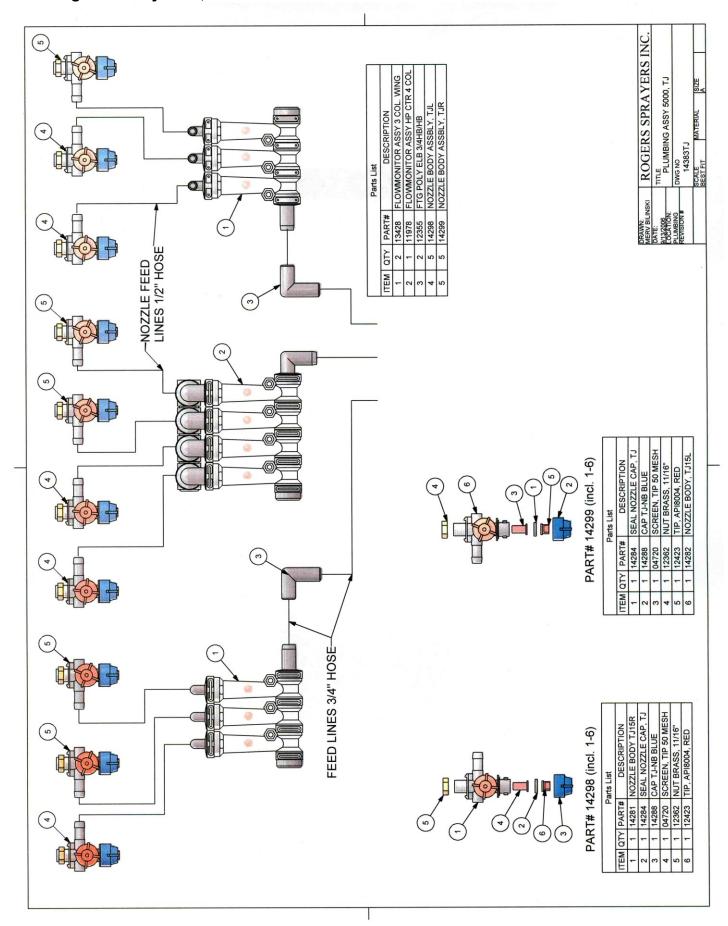


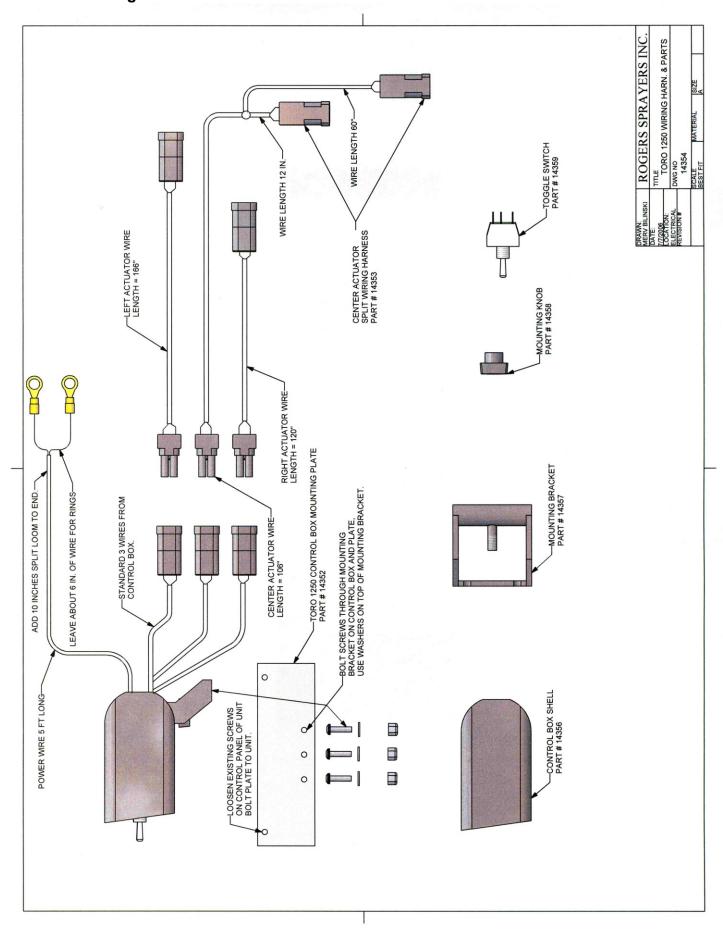


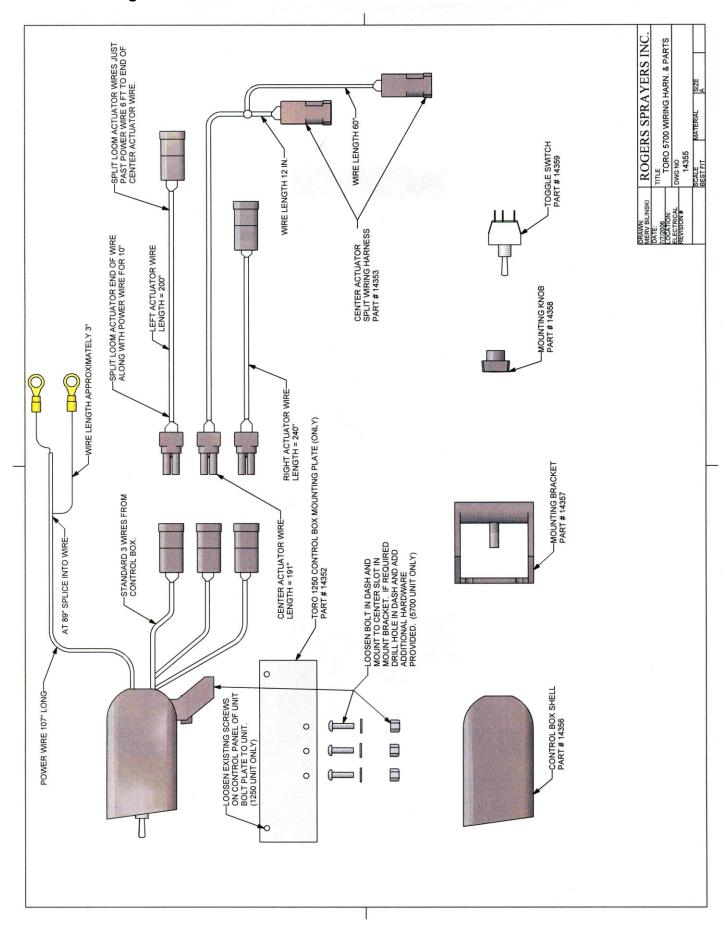


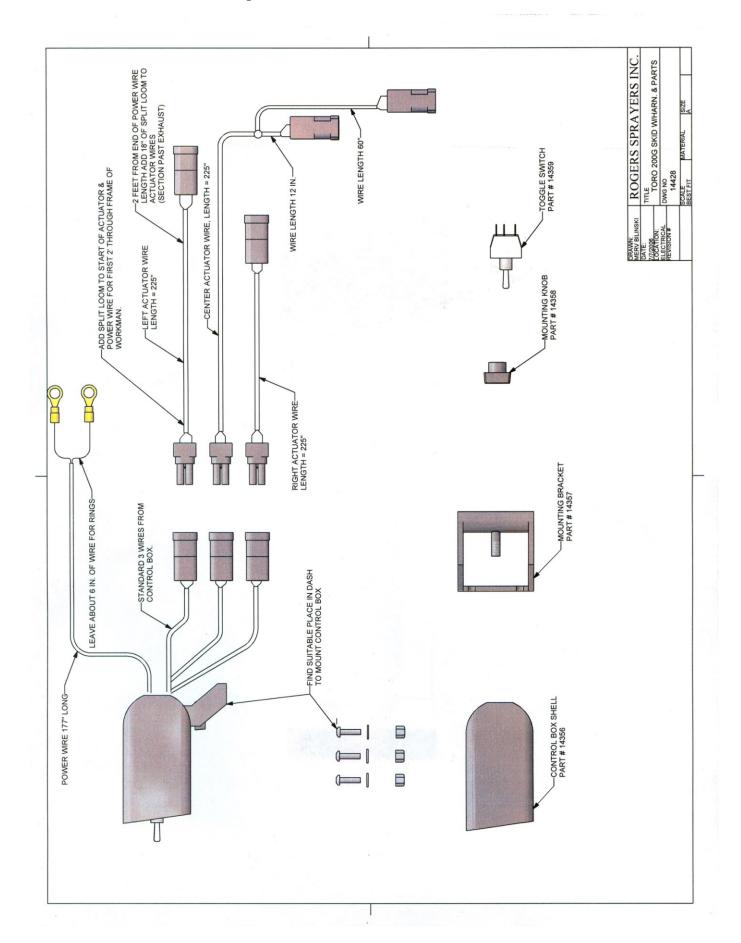
Rogers Sprayers Inc. Toll Free 1-888-975-8294 www.rogerssprayers.com 25











DECLARATION OF CONFORMITY

(According to ISO/IEC Guide 22 And EN 45014)

We, ROGERS SPRAYERS INC. 813B 50-TH STREET EAST SASKATOON, SASKATCHEWAN. S7K 3Y5

declare that the following product:

SPRAY BOOM, MODELS WA5000, WA5000E, WA6000, WA6000E, WS5000, WS5000E, WS6000E, FA5000, FA5000E, FA6000, FA6000E, FS5000, FS5000E, FS6000, FS6000E

PEDESTRIAN BOOM MODELS WG3, WG4, WG6, FG3, FG4, FG6

PEDESTRIAN SPRAYER MODELS WE3, WE4, WE6, FE3, FE4, FE6

is in conformity with the provisions of the following European Directives:

Council Directive 98/37/EC; as amended by 98/79/EEC:

And the following standards:

SS-EN 907

Done at SASKATOON, SASKATCHEWAN, CANADA on SEPTEMBER 25, 2006



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